

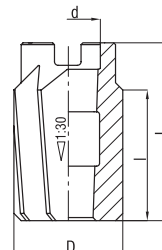
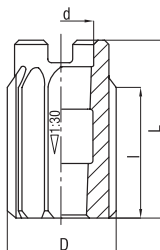
# ROZWIERTAKI NASADZANE WYKAŃCZAKI

## FINISHING SHELL REAMERS

### РАЗВЁРТКИ НАСАДНЫЕ ЧИСТОВЫЕ

DIN  
219  
A/B

Z=8÷16



A - ostrza proste/ straight flutes/ простые лезвия

B - ostrza śrubowe-lewoskrętne/ left-hand spiral flutes/ винтовые левого хода лезвия

D (H7)	d	L	l	z	HSS		HSS	
					Code No 0641-433-		Code No 0641-433-	
					Form A		Form B	
18	10	40	28	8	210104	○	270103	○
19	10	40	28	8	210206	○	270205	○
20	10	40	28	8	210308	●	270307	○
21	10	40	28	8	210400	●	270409	○
22	10	40	28	8	210501	●	270500	○
23	10	40	28	8	210603	●	270602	○
24	13	45	32	8	210705	●	270704	○
25	13	45	32	8	210807	●	270806	●
26	13	45	32	8	210909	○	270908	○
27	13	45	32	8	211003	○	271002	○
28	13	45	32	8	211105	●	271104	●
29	13	45	32	8	211207	○	271206	○
30	13	45	32	8	211309	●	271308	●
31	16	50	36	10	211400	●	271400	○
32	16	50	36	10	211502	●	271501	●
33	16	50	36	10	211604	●	271603	○
34	16	50	36	10	211706	●	271705	●
35	16	50	36	10	211808	●	271807	●
36	19	56	40	10	211900	●	271909	●
37	19	56	40	10	212004	○	272003	○
38	19	56	40	10	212106	●	272105	●
39	19	56	40	10	212208	○	272207	○
40	19	56	40	10	212300	●	272309	●
41	19	56	40	10	212401	●	272400	○
42	19	56	40	10	212503	●	272502	●
44	22	63	45	10	212707	○	272706	○
45	22	63	45	12	212809	●	272808	●
46	22	63	45	12	212900	○	272900	●
47	22	63	45	12	213005	○	273004	●
48	22	63	45	12	213107	●	273106	●
49	22	63	45	12	213209	○	273208	○
50	22	63	45	12	213300	●	273300	●
52	27	71	50	12	213402	●	273401	●
54	27	71	50	12	213504	●	273503	●
55	27	71	50	12	213606	●	273605	●
56	27	71	50	12	213708	○	273707	○
58	27	71	50	12	213800	○	273809	○
59	27	71	50	12	213901	○	273900	○
60	27	71	50	12	214006	●	274005	●

A - ostrza proste/ straight flutes/ простые лезвия

B - ostrza śrubowe-lewoskrętne/ left-hand spiral flutes/ винтовые левого хода лезвия

D (H7)	d	L	l	z	HSS		HSS	
					Code No 0641-433-		Code No 0641-433-	
					Form A		Form B	
62	32	80	56	14	214108	○	274107	○
63	32	80	56	14	214200	○	274209	○
65	32	80	56	14	214301	●	274300	●
67	32	80	56	14	214403	○	274402	○
68	32	80	56	14	214505	○	274504	○
70	32	80	56	14	214607	●	274606	●
71	32	80	56	14	214610	○	274708	○
72	40	90	63	14	214809	○	274800	○
75	40	90	63	14	214902	○	274901	○
78	40	90	63	14	215007	○	275006	○
80	40	90	63	14	215109	●	275108	●
81	40	90	63	14	215200	○	275200	○
85	40	90	63	14	215302	○	275301	○
90	50	100	71	16	215404	○	275403	○
95	50	100	71	16	215506	○	275505	○
100	50	100	71	16	215608	○	275607	○